

# Software Operational Manual

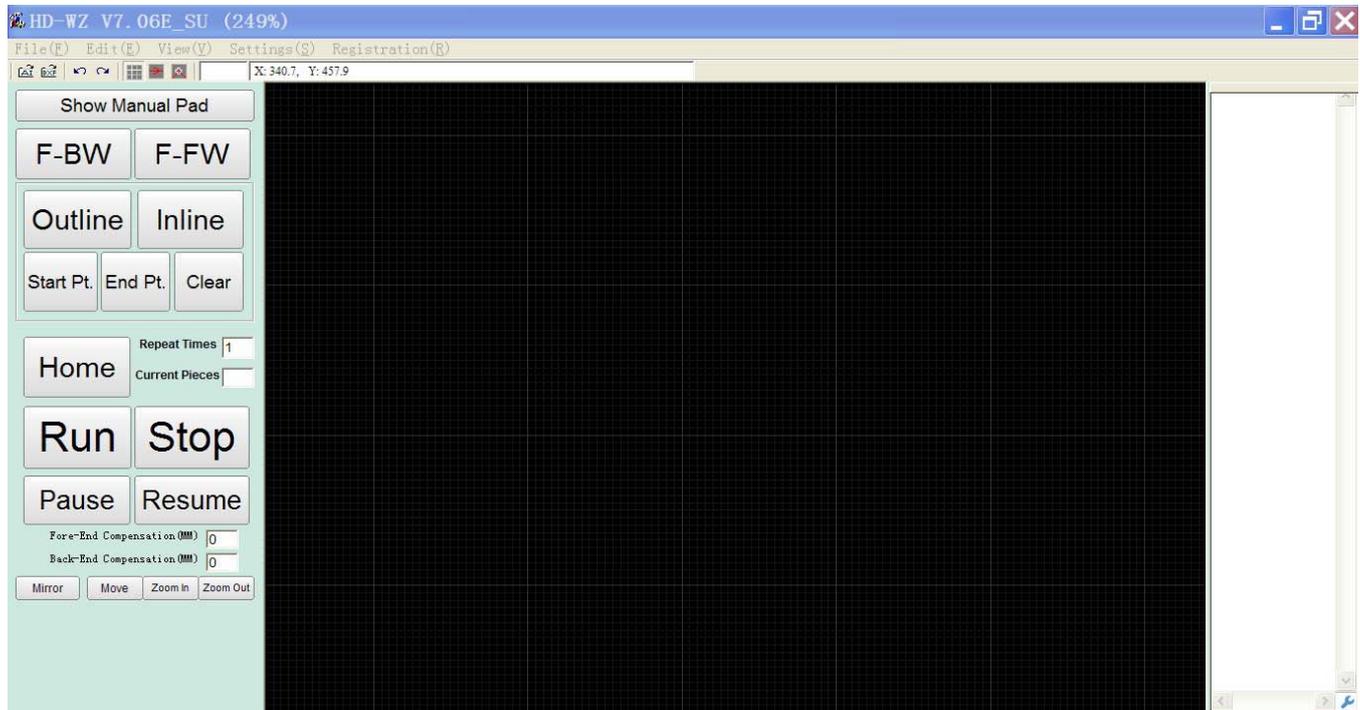
Here we take "R" as example to show you how to use our software step by step:



HD\_WZ\_V706E\_SU.exe  
InteMotion

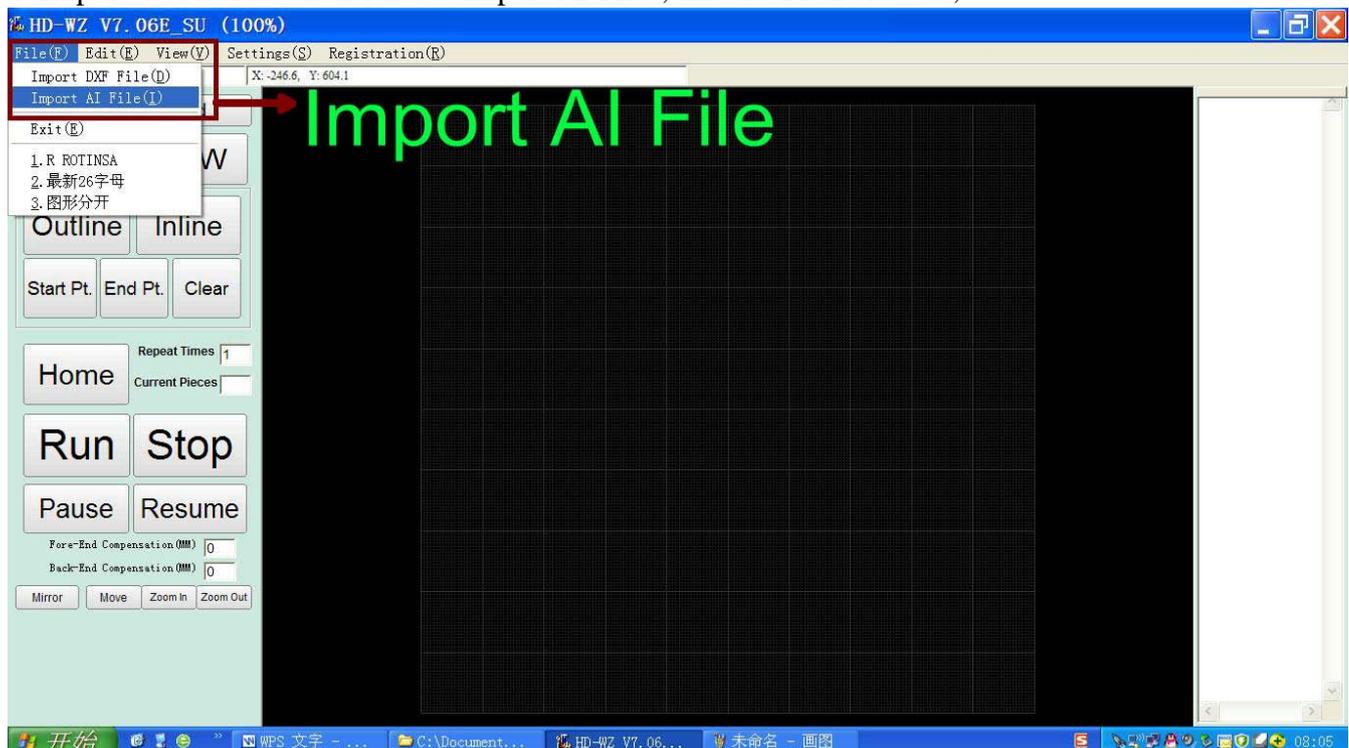
1. Click the software shortcut showed,

to open the software interface, like the Pic.1

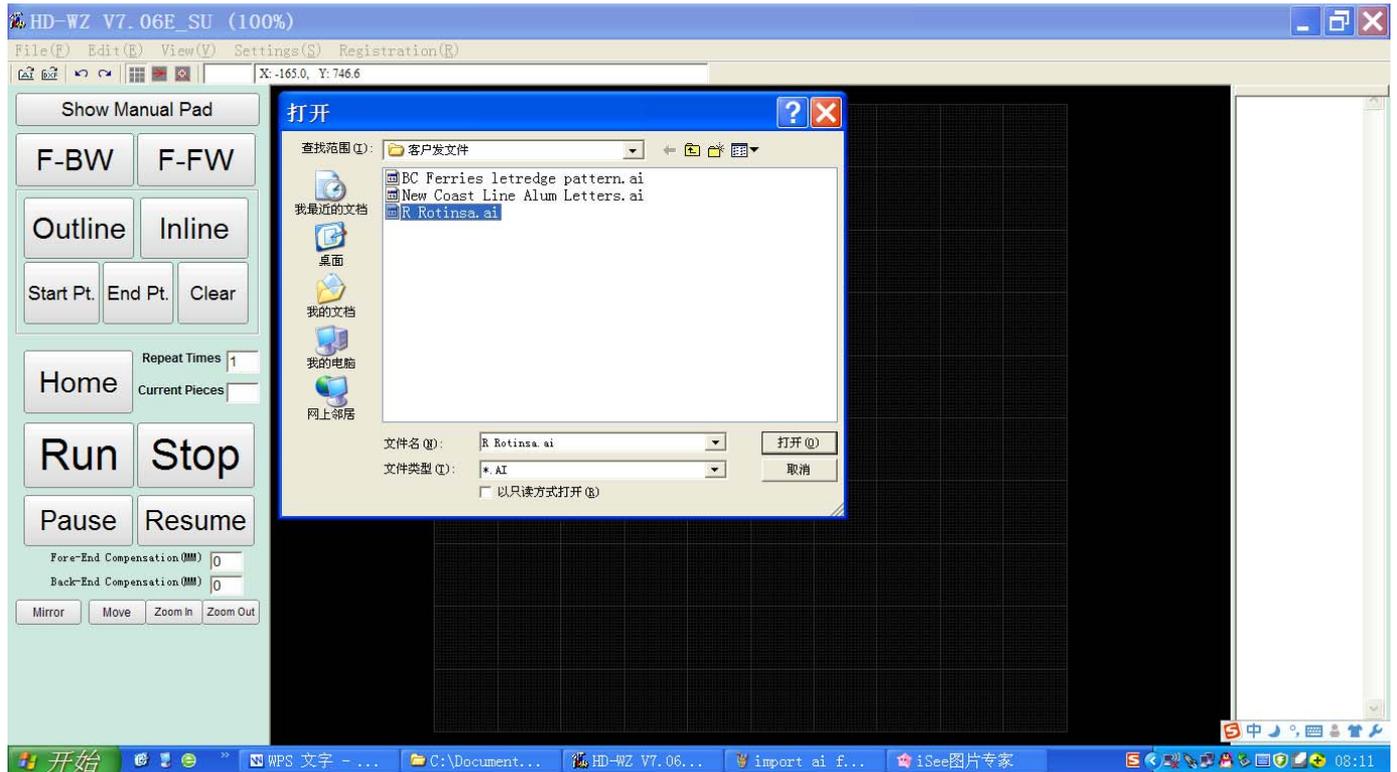


Pic. 1

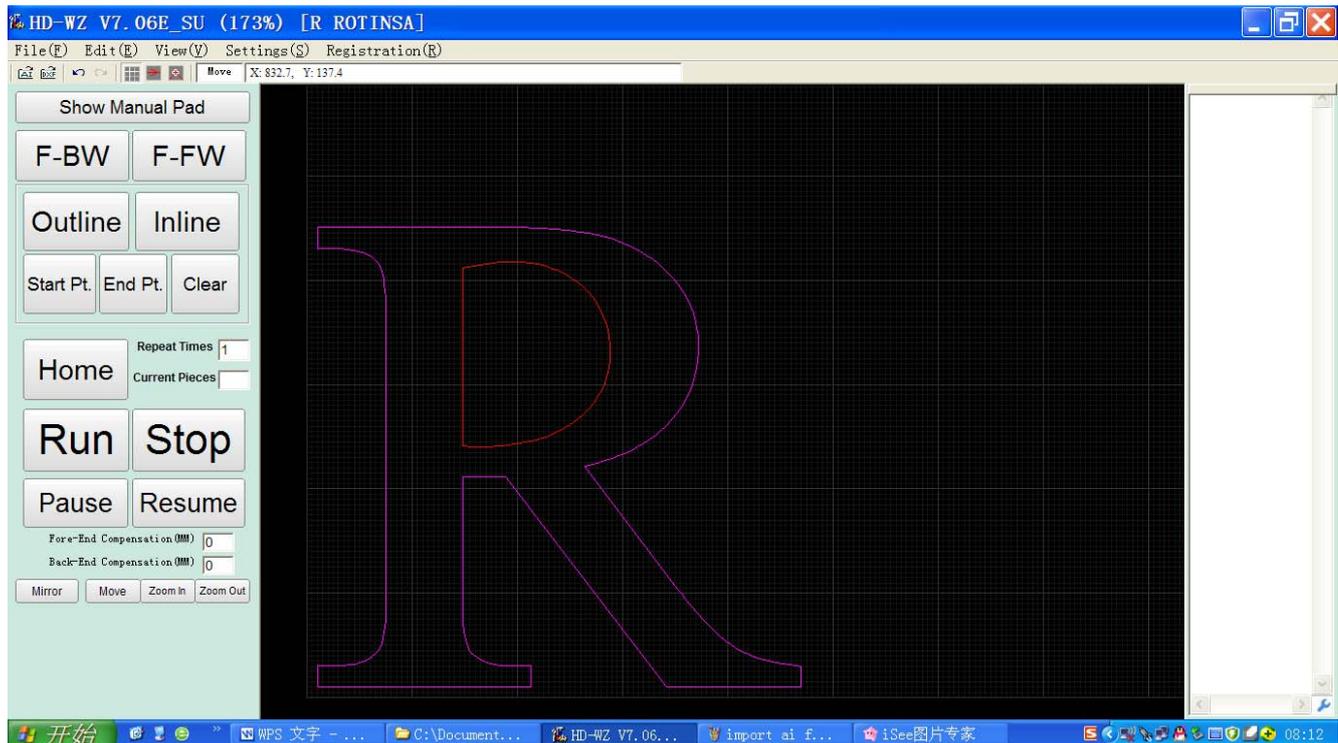
2. Import the Ai file: Click "File"--"Import AI File", like the Pic.2 showed,



Pic.2



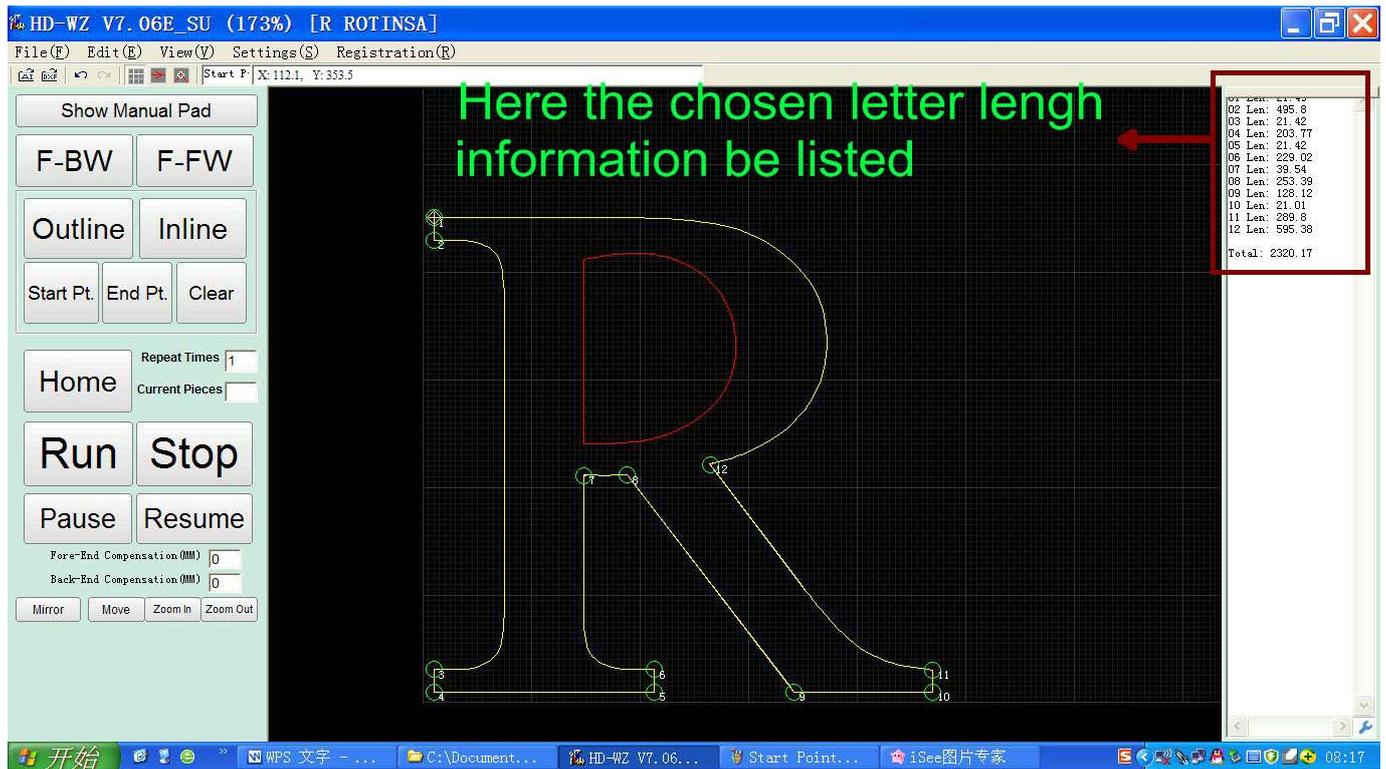
Pic.3



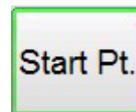
Pic.4



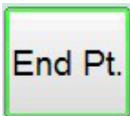
4. Click Start Pt. to choose the letter R. The letter color will change to Yellow from Purple. On the right side of the interface, the chosen letter length information will be listed. The numbers" 1、 2、 3、 4...show the machine working travel path. Like the Pic.5 showed,



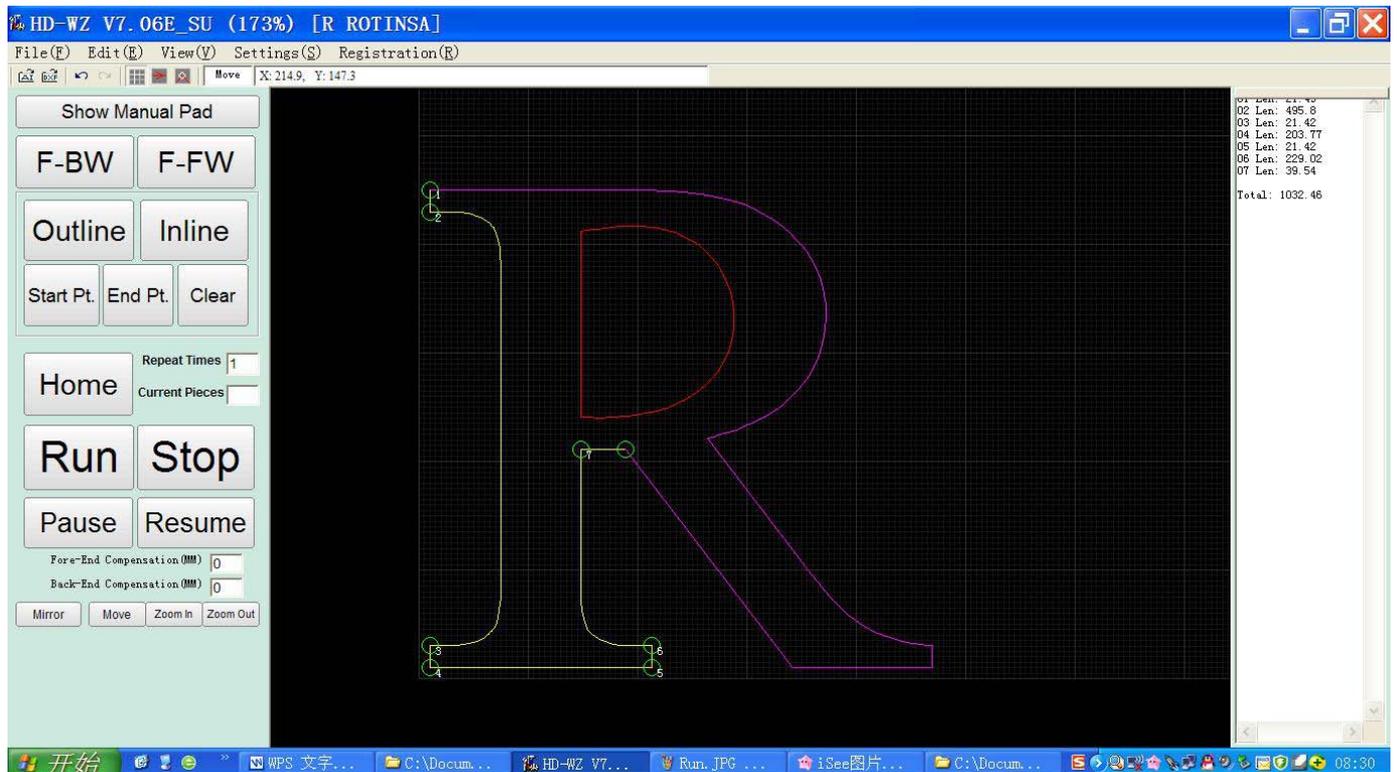
Pic.5



P.S. 1) If you only want to make some part of the letter R. Firstly click "Start Pt." And then



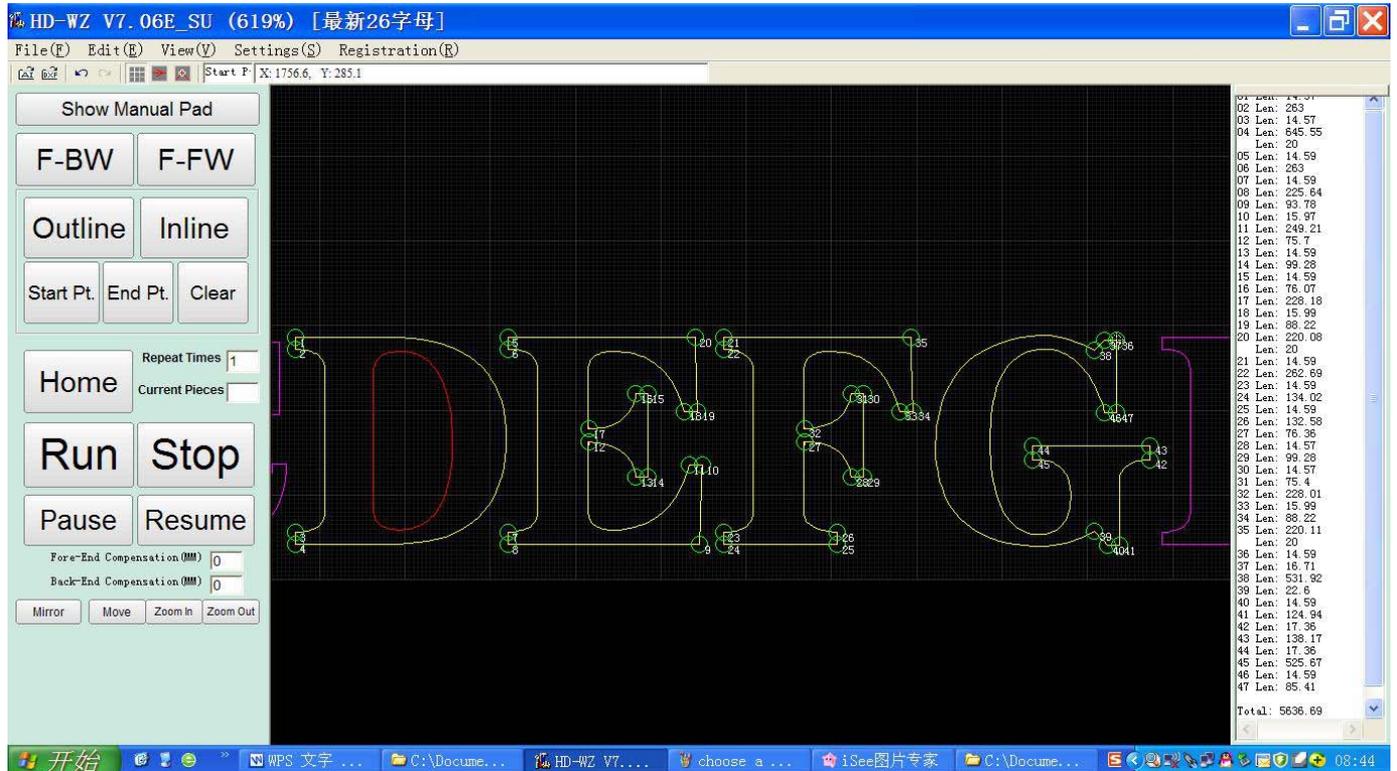
"End Pt." Like the Pic.6 showed,



Pic.6

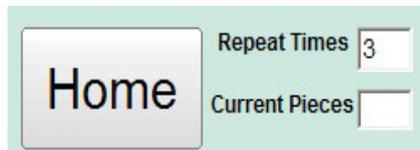


2) If you want to make 2 or more letters at one time, just click Start Pt. and choose all letters you want to make one by one. Like the Pic.7 showed,



Pic.7

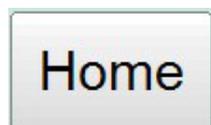
3) If you want to make a letter 2 or more times, input your repeat times. Like the Pic.8 showed,



Pic.8

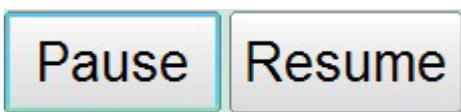


6. Click "Run"., the machine will begin to work and make the letter you chosen. Before running the machine, make sure the bender tool and blade tool both at the home position.



**P.S.** The button " Home" make the bender tool and blade tool come back to home position.

7. Other functions:



1) If you want to stop in the middle of a letter, click "Pause"; If you want to continue to make the unfinished letter, click "Resume". The pause location must be chosen at a line without any blade action.



2) Click "Start Pt." and "End Pt." to chose a letter and "Clear" to cancel the chosen letter.



3) F-BW make the material feed backward and F-FW make the material feed forward.

***IMPORT NOTICE: Make sure the correct machine and software settings have been done before operate the machine.***